



DEPARTMENT ORDER

Pike Industries, Inc.
Androscoggin County
Poland, Maine
A-494-71-S-M (SM)

Departmental
Findings of Fact and Order
Air Emission License
Amendment #1

FINDINGS OF FACT

After review of the air emission license amendment application, staff investigation reports, and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 Maine Revised Statutes (M.R.S.) § 344 and § 590, the Maine Department of Environmental Protection (the Department) finds the following facts:

I. REGISTRATION

A. Introduction

Pike Industries, Inc. (Pike) was issued Air Emission License A-494-71-R-R/A on March 30, 2016, for the operation of emission sources associated with their hot mix asphalt plant and crushed stone and gravel facility located at 164 Springwater Road, Poland, Maine.

Pike has requested a minor revision to their license in order to add liquefied petroleum gas (LPG) as a licensed fuel for Asphalt Drum Plant (P724) and Hot Oil Heater (P724-1).

The main office is located at 95 Warren Avenue, Westbrook, Maine.

B. Emission Equipment

The following equipment is addressed in this Air Emission License Amendment:

Asphalt Plant

Equipment	Process Rate (tons/hour)	Design Capacity (MMBtu/hr)	Fuel Type, % sulfur	Control Device	Date of Manuf.
Asphalt Drum Plant (P724)	400	100	Distillate fuel, 0.5%	Baghouse	2010
			#4 fuel oil, 0.5%		
			Spec. waste oil, 0.7%		
			Natural gas, negl.		
			LPG, negl.		

Heating Equipment

Equipment	Max. Capacity (MMBtu/hr)	Fuel Type, % sulfur	Maximum Firing Rate	Date of Manuf.
Hot Oil Heater (P724-1)	2.5	Distillate fuel, 0.5% #4 fuel oil, 0.5% Spec. waste oil, 0.7%	12 gal/hr	2010
		Natural gas, negl.	2,419.4 scf/hr	
		LPG, negl.	27.6 gal/hr	

C. Application Classification

All rules, regulations, or statutes referenced in this air emission license refer to the amended version in effect as of the issued date of this license.

This amendment will not increase emissions of any pollutant. Therefore, this amendment is determined to be a minor revision and has been processed as such.

II. BEST PRACTICAL TREATMENT

A. Introduction

In order to receive a license, the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in *Definitions Regulation*, 06-096 C.M.R. ch. 100. Separate control requirement categories exist for new and existing equipment.

BPT for new sources and modifications requires a demonstration that emissions are receiving Best Available Control Technology (BACT), as defined in 06-096 C.M.R. ch. 100. BACT is a top-down approach to selecting air emission controls considering economic, environmental, and energy impacts.

B. Asphalt Drum Plant (P724)

Asphalt Drum Plant (P724) is currently licensed to fire distillate fuel with a maximum sulfur content of 0.5% by weight, #4 fuel oil with a maximum sulfur content of 0.5% by weight, specification waste oil with a maximum sulfur content of 0.7% by weight, and natural gas. Pike has requested to add LPG as a licensed fuel for Asphalt Drum Plant (P724). The Department has determined that no additional controls or restrictions are appropriate when firing LPG and that the following emission limits constitute BACT when firing LPG in Asphalt Drum Plant (P724).

The BACT emission limits for Asphalt Drum Plant (P724) when firing LPG were based on the following:

- PM, PM₁₀ – 0.03 gr/dscf and the use of a baghouse
- SO₂ – 0.0034 lb/ton based on AP-42, Table 11.1-7, dated 3/04
- NO_x – 0.026 lb/ton based on AP-42, Table 11.1-7, dated 3/04
- CO – 0.13 lb/ton based on AP-42, Table 11.1-7, dated 3/04
- VOC – 0.032 lb/ton based on AP-42, Table 11.1-8, dated 3/04
- Visible Emissions – 06-096 C.M.R. ch. 115, BACT

The BACT emission limits for Asphalt Drum Plant (P724) when firing LPG are the following:

<u>Unit</u>	<u>PM (lb/hr)</u>	<u>PM₁₀ (lb/hr)</u>	<u>SO₂ (lb/hr)</u>	<u>NO_x (lb/hr)</u>	<u>CO (lb/hr)</u>	<u>VOC (lb/hr)</u>
Asphalt Drum Plant (P724) LPG	11.9	11.9	1.4	10.4	52.0	12.8

Visible emissions from the Asphalt Drum Plant (P724) baghouse shall not exceed 20% opacity on a six-minute block average basis, except for no more than two six-minute block averages in a continuous three-hour period, during which time visible emissions shall not exceed 60% opacity. This is consistent with the PM limit contained in *Standards of Performance for Hot Mix Asphalt Facilities*, 40 C.F.R. Part 60, Subpart I of 20% opacity.

General process emissions from Asphalt Drum Plant (P724) shall be controlled so as to prevent visible emissions in excess of 20% opacity on a six-minute block average basis.

C. Hot Oil Heater (P724-1)

Hot Oil Heater (P724-1) is currently licensed to fire distillate fuel with a maximum sulfur content of 0.5% by weight, #4 fuel oil with a maximum sulfur content of 0.5% by weight, specification waste oil with a maximum sulfur content of 0.7% by weight, and natural gas. Pike has requested to add LPG as a licensed fuel for Hot Oil Heater (P724-1). The Department has determined that no additional controls or restrictions are appropriate when firing LPG and that the following emission limits constitute BACT when firing LPG in Hot Oil Heater (P724-1).

The BACT emission limits for Hot Oil Heater (P724-1) when firing LPG were based on the following:

- PM, PM₁₀ – 0.05 lb/MMBtu based on 06-096 C.M.R. ch. 115, BACT
- SO₂ – 0.018 lb/1000 gal based on AP-42, Table 1.5-1, dated 7/08
- NO_x – 13 lb/1000 gal based on AP-42 Table 1.5-1, dated 7/08
- CO – 7.5 lb/1000 gal based on AP-42 Table 1.5-1, dated 7/08
- VOC – 1.0 lb/1000 gal based on AP-42 Table 1.5-1, dated 7/08
- Opacity – 06-096 C.M.R. ch. 115, BACT

The BACT emission limits for Hot Oil Heater (P724-1) when firing LPG are the following:

<u>Unit</u>	<u>PM</u> <u>(lb/hr)</u>	<u>PM₁₀</u> <u>(lb/hr)</u>	<u>SO₂</u> <u>(lb/hr)</u>	<u>NO_x</u> <u>(lb/hr)</u>	<u>CO</u> <u>(lb/hr)</u>	<u>VOC</u> <u>(lb/hr)</u>
Hot Oil Heater (P724-1) LPG	0.13	0.13	0.01	0.36	0.21	0.03

Visible emissions from Hot Oil Heater (P724-1) when firing LPG shall not exceed 10% opacity on a six-minute block average basis.

D. Annual Emissions

This amendment will not change the facility's licensed annual emissions.

ORDER

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards,
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-494-71-S-M, subject to the conditions found in Air Emission License A-494-71-R-R/A and the following conditions.

Severability. The invalidity or unenforceability of any provision of this License or part thereof shall not affect the remainder of the provision or any other provisions. This License shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

SPECIFIC CONDITIONS

The following Condition shall replace Condition (16) of Air Emission License A-494-71-R-R/A (dated March 30, 2016):

(16) Asphalt Drum Plant (P724)

A. Fuel Use

1. Asphalt Drum Plant (P724) is licensed to fire distillate fuel with a maximum sulfur content of 0.5% by weight, #4 fuel oil with a maximum sulfur content of 0.5%, specification waste oil with a maximum sulfur content of 0.7% by weight, natural gas, and LPG. [06-096 C.M.R. ch. 115, BPT]
2. Prior to July 1, 2018, distillate fuel fired at the facility shall not exceed a maximum sulfur content of 0.5% by weight. [06-096 C.M.R. ch. 115, BPT]
3. Beginning July 1, 2018, the facility shall not purchase or otherwise obtain distillate fuel with a maximum sulfur content that exceeds 0.0015% by weight (15 ppm) for use in Asphalt Drum Plant (P724). [06-096 C.M.R. ch. 115, BPT]
4. Compliance shall be demonstrated by fuel records from the supplier showing the type and percent sulfur of the fuel delivered, if applicable. [06-096 C.M.R. ch. 115, BPT]

B. The annual throughput of Asphalt Drum Plant (P724) shall not exceed 600,000 tons of asphalt per year on a 12-month rolling total basis. Records of asphalt productions shall be kept on a monthly and 12-month rolling total basis. [06-096 C.M.R. ch. 115, BPT]

C. Emissions from Asphalt Drum Plant (P724) shall vent to a baghouse, and all components of the asphalt plant shall be maintained so as to prevent PM leaks. [06-096 C.M.R. ch. 115, BPT]

D. The performance of the baghouse shall be monitored by either one of the following at all times the hot mix asphalt plant is operating [06-096 C.M.R. ch. 115, BPT]:

1. PM detector: When the detector signals excessive PM concentrations in the exhaust stream, Pike shall take corrective action within 24 hours, or immediately if opacity exceeds 20%.
2. Personnel with a current EPA Method 9 visible emissions certification: When visible emissions exceed 20% opacity, the asphalt plant is operating with insufficient control, and corrective action shall be taken immediately.

- E. To document maintenance of the baghouse, the licensee shall keep maintenance records recording the date and location of all bag failures as well as all routine maintenance and inspections. The maintenance and inspection records shall be kept on-site at the asphalt plant location. [06-096 C.M.R. ch. 115, BPT]
- F. Emissions from the Asphalt Drum Plant (P724) baghouse shall not exceed the following [06-096 C.M.R. ch. 115, BPT/BACT]:

Pollutant	grs/dscf	lb/hr Distillate fuel and #4 fuel oil	lb/hr Spec. waste oil	lb/hr Natural gas and LPG
PM	0.03	11.9	11.9	11.9
PM ₁₀	-	11.9	11.9	11.9
SO ₂	-	4.4	23.2	1.4
NO _x	-	22.0	22.0	10.4
CO	-	52.0	52.0	52.0
VOC	-	12.8	12.8	12.8

- G. Visible emissions from the Asphalt Drum Plant (P724) baghouse is limited to no greater than 20% opacity on a six-minute block average basis, except for no more than two six-minute block averages in a continuous three-hour period, during which time visible emissions shall not exceed 60% opacity. [06-096 C.M.R. ch. 115, BACT]
- H. General process emissions from Asphalt Drum Plant (P724) shall be controlled so as to prevent visible emissions in excess of 20% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 115, BACT]
- I. Asphalt Drum Plant (P724) is subject to 40 C.F.R. Part 60, Subparts A and I, and Pike shall comply with all applicable requirements, including the notification and recordkeeping requirements of 40 C.F.R. Part 60.7 and the initial performance test requirements of 40 C.F.R. Part 60.8. The initial performance test for Asphalt Drum Plant (P724) was successfully completed on July 22, 2010. [40 C.F.R. Part 60, Subparts A and I and 06-096 C.M.R. ch. 115, BPT]
- J. Pike may process up to 10,000 cubic yards per year of soil contaminated by gasoline or distillate fuel without prior approval from the Department. This limit may be exceeded with written authorization from the Department. The plant owner or operator shall notify the Department (regional inspector) at least 24 hours prior to processing the contaminated soil and specify the

contaminating fuel and quantity, origin of the soil and fuel, and the disposition of the contaminated soil. [06-096 C.F.R. ch. 115, BPT]

- K. Pike may process up to 5,000 cubic yards per year of soil contaminated with virgin oil as defined by the Bureau of Air Quality without prior approval from the Bureau of Air Quality. Processing of virgin oil contaminated soils may require a solid waste processing facility license under 06-096 C.M.R. ch. 409. The material shall be handled in accordance with the requirements of the Department's Bureau of Remediation and Waste Management. [06-096 C.M.R. ch. 115, BPT]
- L. Pike shall not process soils which are classified as hazardous waste or which have unknown contaminants. [06-096 C.M.R. ch. 115, BPT]
- M. When processing contaminated soils, Pike shall maintain records which specify the quantity and type of contaminant in the soil as well as the origin and characterization of the contaminated soil. In addition, when processing contaminated soil, Pike shall maintain records of processing temperature, asphalt feed rates, and dryer throughput on an hourly basis. The material shall be handled in accordance with the requirements of the Department's Bureau of Remediation and Waste Management. [06-096 C.M.R. ch. 115, BPT]

The following Condition shall replace Condition (18) of Air Emission License A-494-71-R-R/A (dated March 30, 2016):

(18) Hot Oil Heater (P724-1)

A. Fuel

- 1. Hot Oil Heater (P724-1) is licensed to fire distillate fuel with a maximum sulfur content of 0.5% by weight, #4 fuel oil with a maximum sulfur content of 0.5% by weight, specification waste oil with a maximum sulfur content of 0.7% by weight, natural gas, and LPG. [06-096 C.M.R. ch. 115, BPT]
- 2. Prior to July 1, 2018, the facility distillate fuel fired at the facility shall have a maximum sulfur content not to exceed 0.5% by weight. [06-096 C.M.R. ch. 115, BPT]
- 3. Beginning July 1, 2018, the facility shall not purchase or otherwise obtain distillate fuel with a maximum sulfur content that exceeds 0.0015% by weight (15 ppm). [06-096 C.M.R. ch. 115, BPT]
- 4. Compliance shall be demonstrated by fuel records from the supplier showing the type and the percent sulfur of the fuel delivered, if applicable. [06-096 C.M.R. ch. 115, BPT]

B. Emissions shall not exceed the following [06-096 C.M.R. ch.115, BPT/BACT]:

Unit	PM (lb/hr)	PM₁₀ (lb/hr)	SO₂ (lb/hr)	NO_x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
Hot Oil Heater (P724-1) Distillate fuel/spec. waste oil	0.20	0.20	1.76	0.36	0.09	0.01
Hot Oil Heater (P724-1) #4 fuel oil	0.30	0.30	1.31	0.33	0.08	0.01
Hot Oil Heater (P724-1) Natural gas	0.13	0.13	0.01	0.24	0.20	0.01
Hot Oil Heater (P724-1) LPG	0.13	0.13	0.01	0.36	0.21	0.03

C. Visible Emissions

1. Visible emissions from Hot Oil Heater (P724-1) when firing distillate fuel or specification waste oil shall not exceed 20% opacity on a six-minute block average basis, except for no more than one six-minute block average in a continuous three-hour period. [06-096 C.M.R. ch. 101]
2. Visible emission from Hot Oil Heater (P724-1) when firing #4 fuel oil shall not exceed 30% opacity on a six-minute block average basis, except for no more than two six-minute block averages in a continuous three-hour period. [06-096 C.M.R. ch. 101]
3. Visible emissions from Hot Oil Heater (P724-1) when firing natural gas shall not exceed 10% opacity on a six-minute block average basis, except for no more than one six-minute block average in a continuous three-hour period. [06-096 C.M.R. ch. 101]
4. Visible emissions from Hot Oil Heater (P724-1) when firing LPG shall not exceed 10% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 115, BACT]

DONE AND DATED IN AUGUSTA, MAINE THIS 30 DAY OF June, 2017.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY: *Mark Allen Robert Come for*
PAUL MERCER, COMMISSIONER

The term of this amendment shall be concurrent with the term of Air Emission License A-494-71-R-R/A.

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: 4/28/2017

Date of application acceptance: 5/2/2017

Date filed with the Board of Environmental Protection:

This Order prepared by Jonathan E. Rice, Bureau of Air Quality.

